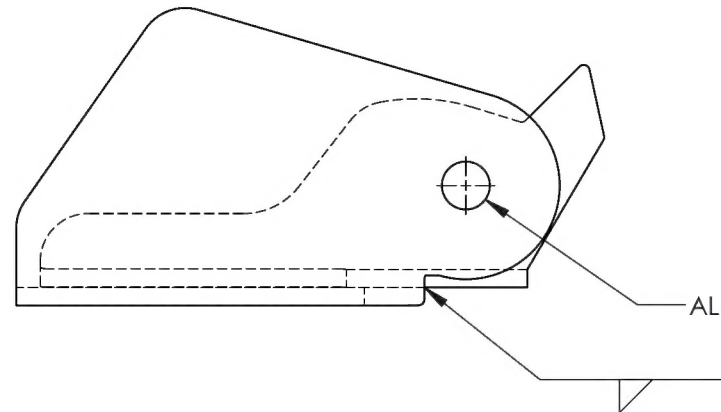
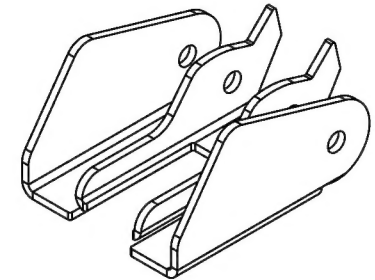
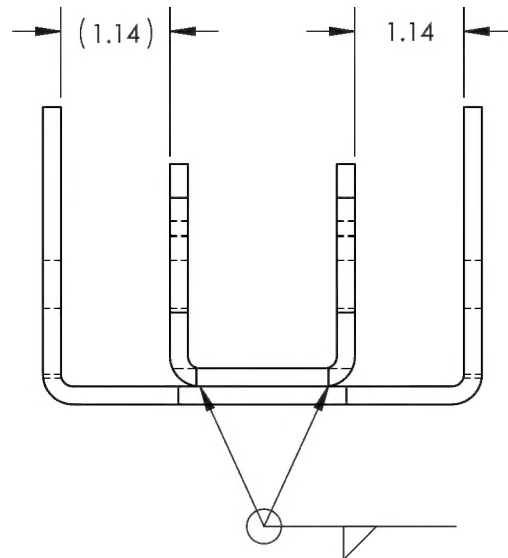


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL.	6/12/2013	CFS	
A	14-0129	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE, CORRECTED TITLE & DWG No ON ALL SHEETS. <b>PC250-420</b> ADDED MISSING DIMS R.73, 2X R.50, R2.00, 3X R.06. <b>PC250-430</b> ADDED MISSING DIMS R.50 & R.98.	8/14/2014	DPD	RW



#### NOTES:

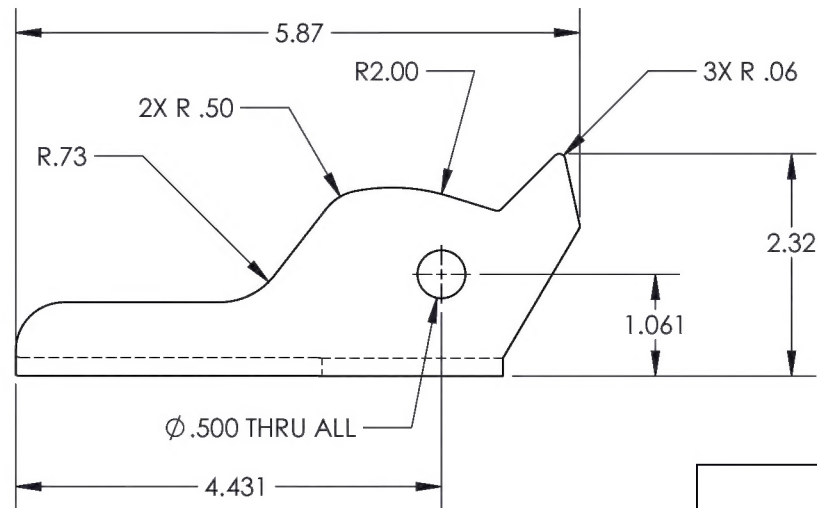
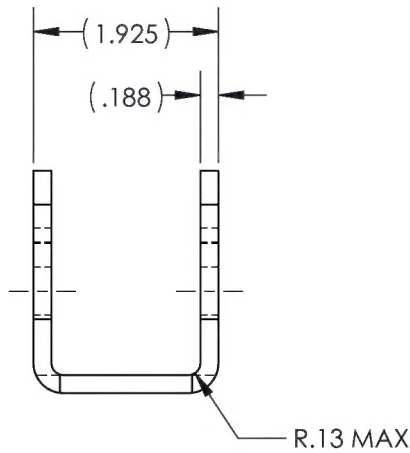
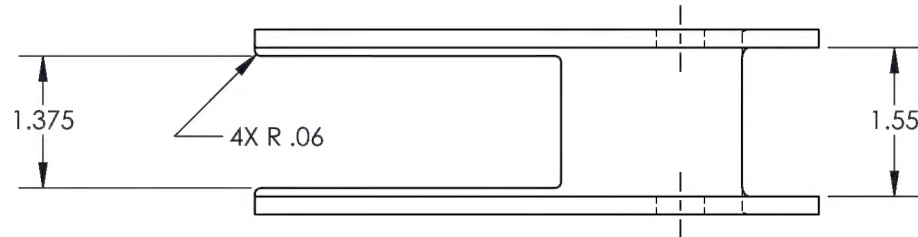
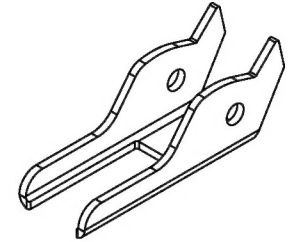
1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

<b>DART</b> AEROSPACE	
TITLE <b>KEEPER ASSEMBLY</b>	
DWG NO. <b>PC250-400</b>	REV <b>A</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: <b>APICAL</b> APPROVED: <b>D Weil</b> HEAT TREAT: SEE NOTE 1 FINISH: SEE NOTE 1 SPEC: USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE <b>1:2</b>	DATE <b>7/8/2004</b>
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			PC250-420	1	INNER KEEPER	1030	3/16 X 6 X 6-1/8	2
			PC250-430	1	OUTER KEEPER	1030	3/16 X 5-3/4 X 10-3/8	3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0129	PC250-420 ADDED MISSING DIMS R.73, 2X R.50, R2.00, 3X R.06.	8/14/2014	DPD	RW



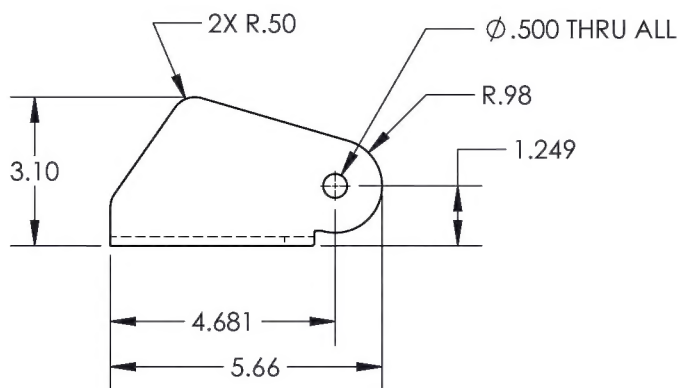
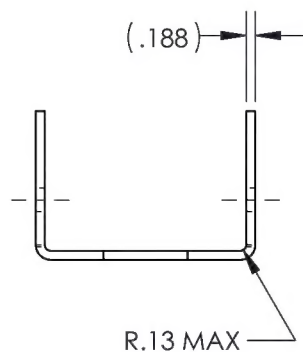
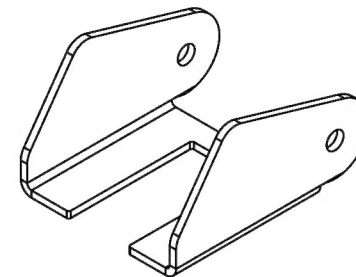
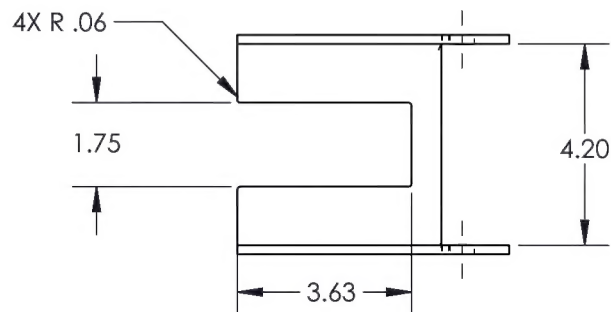
(PC250-420)

INNER KEEPER

<b>DART AEROSPACE</b>	
TITLE <b>KEEPER ASSEMBLY</b>	
DWG NO. <b>PC250-400</b>	REV <b>A</b>
MAT'L 1030	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH SEE SHEET 1, NOTE 1
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
USED ON MODEL	
SCALE 1:2	DATE 7/8/2004
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0129	PC250-430 ADDED MISSING DIMS R.50 & R.98.	8/14/2014	DPD	RW



PC250-430  
OUTER KEEPER

<b>DART AEROSPACE</b>	
TITLE <b>KEEPER ASSEMBLY</b>	
DWG NO. <b>PC250-400</b>	REV <b>A</b>
MAT'L 1030	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE SHEET 1, NOTE 1
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:4	DATE 7/8/2004
SHEET 3 OF 3	